



**WELDING POSITIONER SPECIFICATION SHEET**

| MODEL    | CAPACITY<br>kg | TABLE<br>DIA<br>mm | TABLE DIA:<br>WITH EXTN:<br>ARMS, mm | CG<br>mm | ECC<br>mm | TABLE<br>SPEED<br>rpm | TILTING<br>TIME FOR<br>135 DEG: | LENGTH<br>mm | WIDTH<br>mm | HRIGHT<br>mm |
|----------|----------------|--------------------|--------------------------------------|----------|-----------|-----------------------|---------------------------------|--------------|-------------|--------------|
| WP-50    | 50             | 320                |                                      | 75       | 50        | 0.15-2                | M                               |              |             |              |
| WP-100   | 100            | 320                |                                      | 75       | 75        | 0.15-2                | M                               |              |             |              |
| WP-200   | 200            | 400                |                                      | 75       | 100       | 0.1-1.5               | M                               |              |             |              |
| WP-250   | 250            | 500                |                                      | 100      | 100       | 0.1-1.5               | 60 Sec                          | 1100         | 820         | 840          |
| WP-500   | 500            | 750                |                                      | 200      | 150       | 0.1-1.5               | 60Sec                           | 1250         | 850         | 855          |
| WP-750   | 750            | 850                |                                      | 225      | 175       | 0.1-1.5               | 60Sec                           | 1500         | 1100        | 1000         |
| WP-1000  | 1000           | 1200               |                                      | 250      | 200       | 0.07-1                | 90Sec                           | 1700         | 1250        | 1150         |
| WP-1250  | 1250           | 1250               |                                      | 265      | 200       | 0.07-1                | 90Sec                           | 1750         | 1320        | 1180         |
| WP-1500  | 1500           | 1250               |                                      | 270      | 200       | 0.07-1                | 90Sec                           | 1750         | 1360        | 1250         |
| WP-2000  | 2000           | 1350               |                                      | 275      | 200       | 0.07-1                | 90Sec                           | 1800         | 1430        | 1250         |
| WP-2500  | 2500           | 1350               |                                      | 285      | 225       | 0.04-0.5              | 90Sec                           | 1840         | 1500        | 1350         |
| WP-3000  | 3000           | 1400               |                                      | 300      | 225       | 0.04-0.5              | 120Sec                          | 1900         | 1650        | 1400         |
| WP-4000  | 4000           | 1500               |                                      | 325      | 225       | 0.04-0.5              | 120Sec                          | 2100         | 1800        | 1480         |
| WP-5000  | 5000           | 1500               |                                      | 340      | 250       | 0.02-0.25             | 120Sec                          | 2200         | 1900        | 1600         |
| WP-7500  | 7500           | 1800               |                                      | 350      | 250       | 0.02-0.25             | 150Sec                          | 2500         | 2100        | 1750         |
| WP-10000 | 10000          | 2000               |                                      | 400      | 250       | 0.02-0.25             | 150Sec                          | 2800         | 2300        | 1900         |
| WP-15000 | 15000          | 2200               | 3000                                 | 500      | 250       | 0.02-0.25             | 150Sec                          | 3500         | 3000        | 2200         |
| WP-20000 | 20000          | 2500               | 3500                                 | 600      | 275       | 0.02-0.25             | 180Sec                          | 3910         | 4000        | 2920         |
| WP-25000 | 25000          | 2500               | 3800                                 | 750      | 275       | 0.015-0.2             | 180Sec                          | 4110         | 4500        | 3100         |
| WP-30000 | 30000          | 2800               | 4000                                 | 900      | 275       | 0.015-0.2             | 180Sec                          | 4510         | 4500        | 3250         |
| WP-40000 | 40000          | 2800               | 5000                                 | 1000     | 300       | 0.015-0.2             | 240Sec                          | 5100         | 5000        | 3350         |

**NOTE**

DUE TO CONTINUOUS IMPROVEMENT, WE RESERVE THE RIGHT TO MODIFY THE DETAILS GIVEN FOR MODELS FROM WP-15000 ONWARDS, OPTIONAL WALKWAY / PLATFORM AT THE REAR SIDE CAN BE PROVIDED POSITIONER CONTROLS ARE FROM HAND HELD PENDENTS. AS OPTIONAL, IN ADDITION TABLE ROTATION START / STOP CONTROLS CAN BE GIVEN ON FOOT SWITCH  
TILTING SPEED IS FIXED